

538

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23986
<b>Description: Clevis</b>	<b>Part Number:</b>	B67-43001-89
<b>Dwg: B67-43001 Rev. B page 30</b>	<b>Qty:</b>	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AK	05/08/30	20
2	ML	Turn as per Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-89 Dwg Rev: B Batch: 717887 M18147	JML	05/09/04	20
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-89	JML	05/09/04	20
4	MM	Mill as per Dwg B67-43001	BL	05-09-21	20
5	QC2	Inspect parts as they come off the machine	BL	05-09-21	20
6	QC8	Second check	JG	05/09/01	20
7	MM	Deburr	BL	05-09-21	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	M	05 09 25	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask Ø0.860"	M	05 09 28	20
10	QC3	Inspect Powder Coat	CL	05/10/06	20
11	ST	Identify and Stock	CL	05/10/06	20
12	AC	Cost / part: 18.11	545	05-10-07	20
13	DC	Close W/O 18.16 Inspect Level 21	D	05/10/07	20

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

RELEASED  
11/15/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: ☒ Date: 05/10/07

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 09, 2005  
11:26 am

Work Order No	: 0023986	Department Code:	:	
Project Name	: pB67-43001-89	Burden Flags	: NNNNNNN	
Project For	: WK538	WO Status	: Open	
Work Order Type	: Main	Invoice State	: Not Invoiced	
Main WO Number	:	Invoice Date	:	
House Part Number	: pB67-43001-89	Invoice Number	:	
Description	: Clevis	Invoice Amount	:	0.00
Manufactured	: No	Order Entry No	:	
Amount Req'd	: 20	OE Value	:	0.00
Amount Done	: 0			
Start Date	: 08-09-05	Est Margin	:	0.000%
Est Finish Date	:	Actual Margin	:	0.000%
Act Finish Date	:			
Drawings Req'd	: No			
Ok for Approval	:			
Approval Rec'd	:			

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

DART AEROSPACE LTD	Work Order:	23986
Description: CLEVIS	Part Number:	B67-43001-89
Inspection Dwg: B67-43001 Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☐ Prototype

[illegible]

Measured by: <u>BC</u>	Audited by: <u>SD</u>	Prototype Approval:
Date: <u>05.09.21</u>	Date: <u>05.07.21</u>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

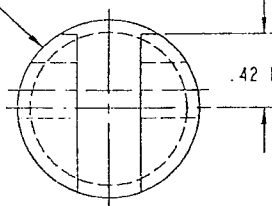
(r)

50

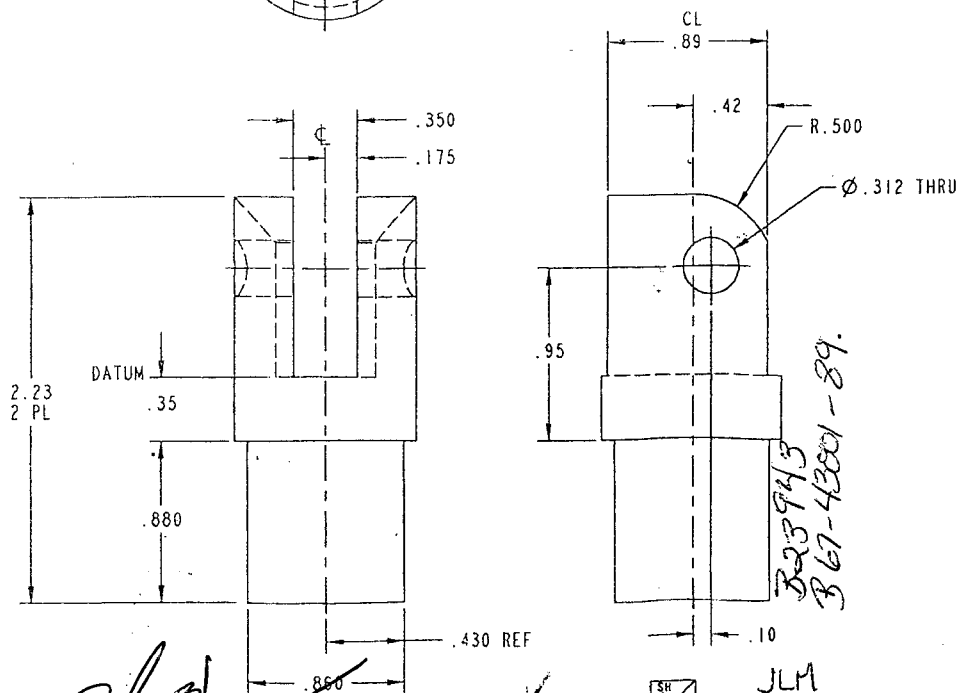
OUT



.42 REF

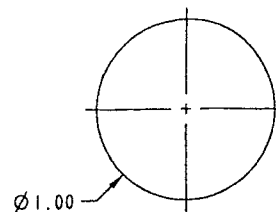


SH  
13  
3C



323943  
B67-43001-89.

JLM  
①



②

-93 TUBE END CAP

SH  
13  
7A

MATL: .063 THK, 6061-T6, QQ-A-250/11

SCALE 2.000

-89 CLEVIS

SH  
13  
70

MATL: 1.00 RND, 6061-T6, 00-A-200/8  
SCALE 2.000

(c)